

PaintersChoice

PC-801

ADHESION PROMOTER

PC-801 Adhesion Promoter dramatically improves adhesion to all types of surfaces. This product insures the adhesion of the material applied directly on top. PC-801 Adhesion Promoter enhances the adhesion, appearance and durability of all types of finishes. This product must be applied over difficult types of plastics such as TPO and polypropylene to insure proper adhesion. When used properly, this product eliminates sanding of plastic replacement parts.



Preperation

Wash area thoroughly with soap and water to remove contaminates that solvent based cleaners cannot remove effectively. Clean plastic parts with **PC-700 Plastic Parts Cleaner** and a gray scuff pad. Wipe parts dry immediately after cleaning. Force dry parts for 30 minutes at 140°F. Reclean plastic parts with **PC-700 Plastic Parts Cleaner** and a gray scuff pad, wipe parts dry immediately after cleaning. Check to insure mold release agents have been removed by pouring a small amount of **PC-700** on the part, if it sheets the part is clean, if it beads repeat above steps until it sheets.



Adhesion Promoter Application

PC-801 Adhesion Promoter is a ready to spray product. No reduction is necessary. Shake well before use. Apply 2 medium coats of **PC-801 Adhesion Promoter**, allowing 5 minutes flash time between coats. Allow 15 – 20 minutes flash time before application of color coat. Apply finish color coat according to paint manufacturer's instructions. Product dries clear in 5 minutes. To view visible coverage, this product can be tinted up to 10% with basecoat. **PC-801 Adhesion Promoter** is recommended, to insure adhesion on all common automotive plastic substrates, as well as, glass, chrome, aluminum, fiberglass, rubber, vinyl, and painted surfaces. This product is suitable for ground effects, new flexible and rigid bumpers, as well as plastic interior and exterior parts.

Clean

Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 24 hours.

Advantages

- Easy to use
- Insures adhesion to flexible and rigid bumpers
- Prevents paint chipping and peeling
- Eliminates sanding of plastic replacement parts
- Provides outstanding adhesion of all coatings

Painters Choice Technologies PC-801 Rev. 2/10

Appearance:	Hazy liquid, Dries Clear
Flash point:	-4°F TCC
Pot life:	None
Gloss:	N/A
Mix Ratio:	Ready to Spray
Coverage 1 mil.:	100 sq ft.
Weight Solids:	Not Available
Sprayability Viscosity:	Not Available
V.O.C.:	RTS 6.75 lbs.